

*The applicator shall completely and fully read and understand the Long Form Application & Installation Manuals for the specific CAFCO<sup>®</sup> Spray-Applied Fire Resistive Materials (SFRMs) being used in conjunction with ISOLATEK SBK-113 prior to applying this product.*

ISOLATEK SBK-113 is a single component, latex emulsion designed for use as a sealer/keycoat for direct-applied passive fire protection (PFP) systems. Formulated to improve bond along with pH barrier control ISOLATEK SBK-113 is used when structural steel surfaces contain pre-existing protective primers and coatings.

This multi-purpose product will seal against potential adverse affects that could result from SFRM application to these surfaces. ISOLATEK SBK-113 contributes to the long lasting in-place performance of the complete PFP system and provides the enhanced bond for Isolatek International's wet spray, cement based fire resistive materials.

**SUBSTRATE PREP:**

Substrate must be free from oil, grease, visible moisture (including condensation), dirt, loose paint, dust or other materials or conditions likely to impair adhesion of ISOLATEK SBK-113.

**MIXING:**

Mix thoroughly with a paint-style drill mixer for 3 minutes before use.

**APPLICATION EQUIPMENT:**

Apply to substrate with industrial type airless or air-assisted sprayer or lambswool roller. Brush application is only recommended in small areas (max. 11 ft<sup>2</sup> or 1m<sup>2</sup>).

Use a pneumatic, electric or gas powered airless spray pump operating with a minimum fluid pressure of 750 psi (52 bar, 5.17 MPa) and 0.078 gal./min (0.3 L/min). Recommended tip size is 0.011 in. to 0.015 in. (0.28 mm to 0.38 mm).

**APPLICATION THICKNESS:**

Wet Film Thickness (WFT): 4.0 to 6.0 mils (100 to 150 microns). Dry Film Thickness (DFT): 2.0 to 3.0 mils (50 to 75 microns). Do not apply less than 4.0 mils (0.100 mm) WFT.

**APPLICATION TEMPERATURE:**

Required substrate and air temperature is 36°F (2°C) and rising. Maximum air or substrate temperature is 113°F (45°C). Substrate must be at least 4°F (2°C) above the dew point temperature.

**THEORETICAL COVERAGE:**

Coverage at 4.5 mils (115 microns) WFT, 2.5 mils (63 microns) DFT:  
353 ft<sup>2</sup>/ gal. (8.66 m<sup>2</sup>/L).

**SOLIDS CONTENT:**

55% (± 2% by Volume)

**DRY CURE & TIMES:**

Air Dry: The drying time will vary with ambient conditions.

To Touch: 0.5 to 1 hour at 68°F (20°C) and 50% Relative Humidity.

To Recoat: As required, depending on application. May be recoated once previous coat is touch dry.

To Fully Dry: 2 to 6 hours at 68°F (20°C) and 50% Relative Humidity.

Note: High humidity, low temperature and low air change will hinder cure times.

**MAXIMUM RECOAT TIME:**

Maximum overcoat time with wet-spray Portland cement-based SFRM is 2 months, after which an additional coat of SBK-113 is necessary prior to the application of the SFRM.

**PACKAGING, STORAGE & TRANSPORTATION:**

Kit Size: 5 US gal (19 L), 25 kg (55 lbs) plastic container.

**SHELF-LIFE:**

Protect from freezing, or from excessive heat (temperatures above 113°F (45°C)). Must be stored in a dry environment and protect against strong radiant sunlight during transportation and storage.

12 months in unopened sealed containers with adherence to storage and transportation requirements.

**PRECAUTIONS:**

Protect from rain, hail, etc. until dry. Do not discharge into drains, watercourses or soil.

**HEALTH & SAFETY:**

Refer to Safety Data Sheet (SDS) for complete information.

**For additional information, please contact the Technical Service Department at (800) 631-9600 (Option 1).**



Isolatek International provides passive fireproofing materials under the CAFCO® and FENDOLITE® trademarks throughout the Americas and under the ISOLATEK® trademark throughout the world.

800.631.9600 or 973.347.1200  
[www.isolatek.com](http://www.isolatek.com) | [technical@isolatek.com](mailto:technical@isolatek.com)  
[technical-international@isolatek.com](mailto:technical-international@isolatek.com)

